



ITP is manufacturer of High Quality PVC Wires/Cables with bare and tin coated copper conductors, custom built wire harnesses, Moulded Plug cords (2 Pin /3 Pin), Ferrite Transformers and Relays under JV with Gruner Germany.

Our commitment is to deliver diversified products from one stop shop, under the category of PVC Wires, Wire Harness & Moulded power cords.

The world class Cable Extrusion plant for manufacturing of wires is located at SIDCUL, Haridwar. The plant is equipped with modern cable extrusion facilities. The cable extruder is fitted with HMI Touch Screen panels, Automatic hopper drier and loader, master batch dozer, pre heater, Dual axis wire OD controller with digital display and online spark testers etc. We have facility of making Single core & Multi core cables with single/double insulation and the product manufactured is in compliance with BIS certification IS:694-1100 Volts (Refer below chart for tests conducted on PVC Wires).

We have Multi Cavity Injection moulds for 2/3 pin plugs (2.5, 6, 16 ampere) and the plug cords manufactured are in compliance with BIS Certification IS:1293.

We also have the moulds for straight & right angle type CPU moulded connector for computer cords.

The Laboratory is equipped with all inspection / testing equipment / instruments in accordance with BIS Certifications.

We have a robust manufacturing and strong supply chain. ITP supports full range of wires under the brand of "WAKAI" for Hook up wires, Building wires, Battery Cables, Panel & Instrumentation cables, Charger wires etc. The supplies reach the customer's premises through our efficient sales & distribution network without having to worry for deliveries and you have the assurance of ITP Team for Quality Products and competitive prices.

TESTS ON PVC CABLES AS PER IS-694								
SNO.	TYPE OF TEST	IS STANDARD & CLAUSE						
	Conductor							
1	Aneealing test	10810, CL -1						
2	Conductor resistance	10810, CL -5						
3	Persulphate test for tinned copper	10810, CL -4						
4	Overall dimensions, thickness of insulation/sheath	10810, CL -6						
	Physical tests for PVC							
1	Tensile Strength & Elongation at break	10810, CL -7						
2	Loss of Mass test	10810, CL -10						
3	Ageing in air oven	10810, CL -11						
4	Shrinkage test	10810, CL -12						
5	Heat shock test	10810, CL -14						
6	Hot deformation test	10810, CL -15						
7	Thermal stability test	10810, CL -60						
8	Cold bend test	10810, CL -20						
9	Cold impact test	10810, CL -21						
10	Flammability test	10810, CL -53						
11	Oxygen Index test	10810, CL -58						
12	Temperature index test	10810, CL -64						
13	Halogen Acid Gas evaluation test	10810, CL -59						
14	Smoke density test							
	Tests on Completed Cable							
1	High Voltage water immersion Test	10810, CL -45						
2	High Voltage Spark Test	10810, CL -44,45						
3	Insulation Resistance	10810, CL -43						
4	High voltage test	10810, CL -45						
5	Flammability test	10810, CL -53						
6	Additional ageing test	10810, CL -11						

### **COPPER BUNCHING**



### **PVC WIRE/CABLE EXTRUSION**



### **WIRE/CABLE COILING & PACKING**



### **TESTING & INSPECTION LABORATORY**





Type of Wires	HOOK UP WIRES									
Туре	SINGLE CORE, PVC INSULATED, UNSHEATHED, WIRES WITH FLEXIBLE CONDUCTORS FOR MAX. RATED COND. TEMP. 70/85 DEG C WITH RATED VOLTAGES UPTO 1100 VOLTS									
	√ C	onducto	or Mater	ial- Multi	strand, A	Anneale	d, Bare	or Tin Coa	ated	
				Copper						
	√ FI	exible (	Copper C	onducto	rs					
Features	SU	ıitable f	or 70 de	g C, 85de	eg C or 1	05 deg (	C as req			
				own, Red s per Cus				Blue, Violent.	et,	
	√ St	andard	Length:	- 500 mtr	or as p	er Custo	mer's C	Order		
Taskwisal Dataila	RoHS (	Complia	nt							
Technical Details Operating Temperature	70 / 95	/105 -	00 C							
Operating Temperature	<del>                                     </del>	/ 105 d		Wolte						
Rated voltage	Up to & Including 1100 Volts									
Breakdown Voltage	-									
Volume Resistivity of PVC at 27 Deg C	1x10 <sup>13</sup> Ohm-cm (min)									
Volume Resistivity of PVC at 70 Deg C	1x10 <sup>10</sup> Ohm-cm (min)									
Flammability	Period of burning of wire after removal of flame – < 60 sec									
Fire Retardant Characteristics										
a) Critical Oxygen Index	-									
b) Temperature Index	-									
c) Smoke Density					_					
d) Hydrochloric Acid Gas Release					_					
Applications	Hook Up Electric Wires. Used in Electronics, Lighting, Entertainment, Music, PA Audio Systems, PCB Assemblies with Lithium Batteries, LED Panels etc.									
Product Specifications										
		Cond	uctor Cons	truction				Cable		
	Wire	size	Diameter of single strand- Max	Conductor Dia. Max	Nominal thickness of insulation	May	Weight Approx	ABC Conductor Resistance at 20°C -Max		
	N/d	mm	mm	mm	mm	mm	Kg/Km	ohm / Km	Amps	
Traditional Technical Details	7/38	0.128	0.153	0.50	0.45	1.40	3.20	157.70	161.76	
	9/38	0.165	0.153	0.55	0.45	1.50	3.88 4.38	119.46 97.74	122.52 100.25	
	14/38	0.257	0.153	0.70	0.40	1.50	4.55	78.50	80.88	
	7/36	0.205	0.193	0.60	0.32	1.25	3.35	95.30	97.71	
	9/36	0.263	0.193	0.72	0.39	1.50	4.59	74.09	76.00	
	12/36	0.351	0.193	0.78 0.87	0.50	1.80	6.43	55.71 47.60	57.93 48.85	
	7/36 PTT	0.205	0.193	0.58	0.36	1.40	3.85	47.60	87.70	









Note:

\* Coil lengths can be supplied as per Customer's requirement

Single Core Wire BIS FR 0.5-25 Sqmm Single Core Wire BIS HRFR 0.5-25 Sqmm Single Core Wire BIS FRLS 0.5-25 Sqmm

Single Core Wire BIS FRLSH 0.5-25 Sqmm FR, HRFR, FRLS, FRLSH PVC INSULATED (AS PER WIRE TYPE) SINGLE

SINGLE CORE, PVC INSULATED, UNSHEATHED, CABLES WITH FLEXIBLE CONDUCTORS AS PER IEC-60228 / IS-8130 CLASS -5, FOR MAX. RATED



Standard Length:- 100 mtr/ or as per Customer's Order

requirement.

COND. TEMP 70 / 85 DEG C WITH RATED VOLTAGES UPTO 1100 VOLTS

Single core Wire BIS 0.5-25 Sqmm



CORE, UNSHEATHED, COPPER CONDUCTOR WIRES WITH IMPROVED

FIRE PERFORMANCE (C1 - FR, HRFR /C2 - FRLS, FRLSH), FOR WORKING

- Conductor Material- Multi strand, Annealed, Bare Electrolytic Conductor Material- Multi strand, Annealed, Bare Electrolytic Grade **Grade Copper** Flexible Copper Conductors as per IEC-60228/ IS:- 8130-Class 5
  - Stranded / Flexible Copper Conductors as per IEC-60228 / IS:- 8130
  - Insulation:- FR, HRFR, FRLS, FRLSH PVC Compound (as per the wire Insulation:- PVC Compound with properties as per IS:- 5831 type) with properties as per IS:-5831 suitable for 70 deg C, 85 deg C suitable for 70 deg C, 85 deg C or 105 deg C as required or 105 deg C as required Colour:- Red, Black, Blue, Green, Yellow, Grey as per Customer's
    - Colour:- Red, Black, Blue, Green, Yellow, Grey or as per Customer,s requirement.
    - Standard Length:- 90 mtr in carton box

**VOLTAGES UPTO & INCLUDING 1100 VOLTS** 

100 / 180 / 270 mtr in plastic poly bags

**RoHS Compliant, IS 694 Certified RoHS Compliant, IS 694 Certified** 

70 / 85/ 105 deg C 70 / 85/ 105 deg C

Up to & Including 1100 Volts Up to & Including 1100 Volts

6KV (rms) for 5 minutes 6KV (rms) for 5 minutes

1x10<sup>13</sup> Ohm-cm (min) 1x1013 Ohm-cm (min)

1x10<sup>10</sup> Ohm-cm (min) 1x10<sup>10</sup> Ohm-cm (min)

Period of burning of wire after removal of flame – < 60 sec Period of burning of wire after removal of flame - < 60 sec

	FK	HRFR	FRSLS	FRLSH					
-	29% Min								
-	250 Deg C Min								
-		_	40% Transm	nission (Min)					

20% (Maximum)

Used in Home, Kitchen Appliances, Lighting, Entertainment, Music, PA Audio Systems Heating & Air conditioning systems, Machine and **Instrument Panels** 

 ${\sf FR, HRFR, FRLS \& FRLSH\,PVC\,Insulated\,Wires\,are\,used\,in\,Buildings, Schools,}$ Hospitals etc. & in various Industry segments where Improved Fire Performance (C1 - FR, HRFR & C2 - FRLS, FRLSH) is of utmost requirement.

Conductor Construction			Cal	ble	Conductor Construction				Ca			
						B: .			0 411	capacity	t carrying # 2 cables, e phase	Conductor
Wire Size	Diameter of single strand-Max Insulation Over All Diameter Max.  Over All Diameter Max.		Nominal thickness of insulation	Over All Diameter Max	In conduit / Trunking	Unenclosed- clipped directly to a surface or on cable tray	Resistance at 20°C -Max					
sq mm	mm	mm	mm	ohm / Km	sq mm	mm	mm	mm	mm	Amps	Amps	ohm / Km
0.50	0.21	0.60	2.60	39.00	0.50	0.30	0.92	0.60	2.60	3	4	39.00
0.75	0.21	0.60	2.80	26.00	0.75	0.20	1.15	0.60	2.80	6	7	26.00
1.00	0.21	0.70	3.00	19.50	1.00	0.30	1.30	0.70	3.00	11	12	18.10
1.50	0.26	0.70	3.40	13.30	1.50	0.30	1.63	0.70	3.40	13	16	12.10
2.50	0.26	0.80	4.10	7.98	2.50	0.30	2.10	0.80	4.10	18	22	7.41
4.00	0.31	0.80	4.80	4.95	4.00	0.30	2.60	0.80	4.80	24	29	4.95
6.00	0.31	0.80	5.30	3.30	6.00	0.30	3.20	0.80	5.30	31	37	3.30
10.00	0.45	1.00	7.00	1.83	10.00	0.30	4.13	1.00	7.00	42	51	1.83
16.00	0.45	1.00	8.10	1.15	16.00	0.45	5.25	1.00	8.10	57	68	1.15
25.00	0.45	1.20	10.25	0.73	25.00	0.45	7.00	1.20	10.20	71	86	0.78
* Cail langths can be complied as now Costomov's vacuity ment					* Cail langths can be simplied as now Cristomor's requirement also							

# WIRES & CABLES WAKAI RANGE

Type of Wires	Multi Core Wire/Cable												
Туре	MULTI CORE, PVC INSULATED, SHEATHED, CABLES WITH FLEXIBLE CONDUCTORS AS PER IEC-60228 /IS-8130 CLASS -5, FOR MAX. RATED COND. TEMP. 70 / 85 DEG C WITH RATED VOLTAGES UPTO 1100 VOLTS												
		T	T					=					
	√		uctor M		Mult	i strand,	Ann	eale	d, Ba	are El	ectro	olytic	
	√	Flexib	ole Cop	per Con	duct	ors as pe	r IEC	-602	28 /	IS:- 8	3130-	-Class	5 5
Features	√					nd with <sub>I</sub> deg C or						831	
	<b>√</b>	Colo	ır:- As p	er Custo	mer	's Order							
	<b>√</b>	Stanc	lard Lei	ngth:- 10	00 mt	tr/or as p	er Cı	usto	mer'	's Orc	der		
	Rol	IS Com	pliant,	IS 694 (	Certif	fied							
Technical Details													
Operating Temperature	70 /	85/10	5 deg C										
Rated voltage	Up to & Including 1100 Volts												
Breakdown Voltage	6KV(rms) for 5 minutes												
Volume Resistivity of PVC at 27 Deg C	1x1	0 <sup>13</sup> Ohr	n-cm (r	min)									
Volume Resistivity of PVC at 70 Deg C	1x10¹º Ohm-cm (min)												
Flammability	Period of burning of wire after removal of flame – < 60 sec												
Fire Retardant Characteristics													
a) Critical Oxygen Index	-												
b) Temperature Index	-												
c) Smoke Density	-												
d) Hydrochloric Acid Gas Release	-												
Applications	These Cables have wide range of Applications i.e. Fixed Wiring, Panel Wiring, Battery Cable, Electric Motors, Domestic Appliances & Housing / Industrial/ Commercial Establishments												
Product Specifications													
No. of Cond strands/ Area strand Dia.  Nominal Core Resistance Nominal Sheath thickness OD Thickness						Overall Cable OD		Current Rating					
Traditional Technical Details	Sq mm	N/d	mm	mm	mm	Ohm/Km		3 Core mm	4 Core mm	2 Core mm	3 Core mm	4 Core mm	Amp
	0.50	16/.20	0.91	0.60	2.15	39.00	0.90	0.90	0.90	6.20	6.60	7.20	4
	0.75	24/.20	1.15	0.60	2.40	26.00		0.90	0.90	-	7.20	-	7
	1.00	32/.20 48/.20	1.34	0.60	2.60	19.50			0.90		7.50 8.10	-	11
	2.50	80/.20	2.11	0.70	3.50	7.98	1.00				9.60	<u> </u>	
	4.00	56/.30	2.63	0.80	4.20	4.95	1.00	1.00	1.00	10.60	11.30	12.40	26
Note:		* Co	il length	ns can be	suppl	lied as pe	r Cus	tome	r's re	quire	emen	t also.	

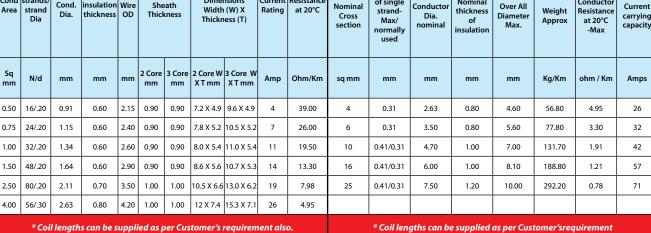








## WIRES & CABLES WAKAI RANGE









### AV & AVf Cables As Per - JIS C 3406-1993 CONDUCTOR FINISHED CABLE OD Nominal Conductor Crossectional No. of Cond. Calculated Bunched Vinyl Insulation Resistance Area Strands/ Strand **Crossectional Area** Conductor Thickness Standard Maximum at 20° C OD (mm) (Ohm/Mtr) S. No Dia (n/d) Dia (mm) OD (mm) (sq mm) (sq mm) (mm) 0.0327 AV 0.5 7/0.32 0.5629 1.0 0.6 2.2 2.4 2 AVf0.5 20/0.18 0.5087 1.0 0.6 2.2 2.4 0.0367 AVf 0.75 30/0.18 0.7630 0.0244 3 1.2 0.6 2.4 2.6 4 AV 0.85 11/0.32 0.8846 1.2 2.4 0.0208 0.6 2.6 5 AV 1.25 16/0.32 1.287 1.5 0.6 2.7 2.9 0.0143 6 AVf 1.25 50/0.18 1.273 1.5 0.6 2.7 2.9 0.0147 7 AV 2.0 26/0.32 2.091 1.9 0.6 3.1 3.4 0.00881 8 AV 3.0 41/0.32 3.297 2.4 0.7 3.8 4.1 0.00559 9 AV 5.0 65/0.32 5.228 3.0 0.8 4.6 4.9 0.00352 10 AV 8.0 50/0.45 7.952 3.7 0.9 5.5 5.8 0.00232 11 AV 15.0 84/0.45 13.36 4.8 1.1 7.0 7.4 0.00138 AV 20.0 41/.0.80 0.000887 12 20.61 6.0 1.1 8.2 8.8 AVS & AVSf Cables As Per - JASO D 611-1994 CONDUCTOR FINISHED CABLE OD Nominal Conductor No. of Cond. Crossectional Calculated Bunched Vinyl Insulation Resistance at 20° C Strands/Strand **Crossectional Area** Conductor **Thickness** Standard Maximum Area OD (mm) S. No OD (mm) (Ohm/Mtr) (sq mm) Dia (n/d) (sq mm) Dia (mm) (mm) AVS 0.3 7/0.26 0.3716 8.0 1.8 0.0502 1.9 AVS 0.5 7/0.32 0.5629 1 0.5 2.0 2.1 0.0327 3 AVS 0.85 16/0.26 0.8494 1.2 0.5 2.2 2.3 0.022 4 AVS 0.85 11/0.32 0.8846 1.2 0.5 2.2 2.3 0.0208 5 AVS 1.25 16/0.32 1.287 1.5 0.5 2.5 2.6 0.0143 6 AVS 2.0 26/0.32 2.091 1.9 0.5 2.9 0.00881 7 AVS 3.0 41/.0.32 3.297 2.4 0.6 3.6 3.8 0.00559 8 AVS 5.0 65/0.32 5.228 3.0 0.7 4.4 4.6 0.00352 9 AVSf 0.3 15/0.18 0.3817 0.8 0.5 1.8 1.9 0.0489 1 2.0 10 AVSf 0.5 20/0.18 0.5087 0.5 2.1 0.0367 AVSf 0.75 30/0.18 0.0244 11 0.763 1.2 0.5 2.2 2.3 12 AVSf 1.25 50/0.18 1.273 1.5 0.5 2.5 2.6 0.0147 AVSf 2.0 0.0095 13 37/0.26 1.964 1.9 0.5 2.9 3.1 AVSS & AVSSf Cables As Per - JASO D 611-1994

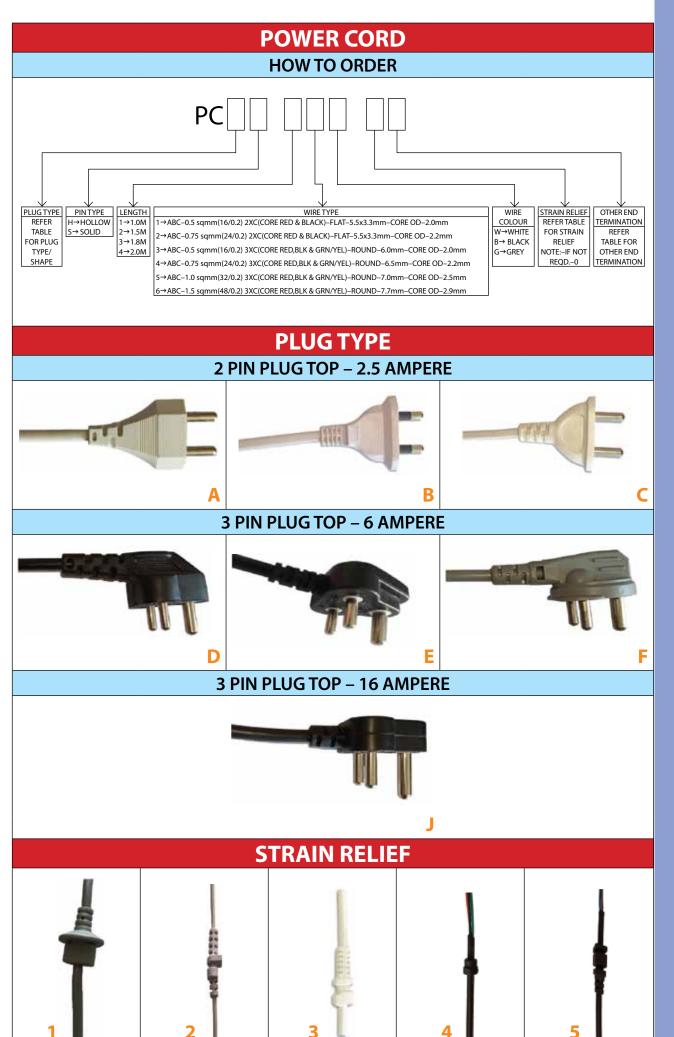
Nominal			CONDUCTOR			FINISHED	Conductor		
S. No	Crossectional Area (sq mm)	No. of Cond. Strands/ Strand Dia (n/d)	Calculated Crossectional Area (sq mm)	Bunched Conductor Dia (mm)	Vinyl Insulation Thickness (mm)	Standard OD (mm)	Maximum OD (mm)	Resistance at 20° C (Ohm/Mtr)	
1	AVSS 0.3	7/0.26	0.3716	0.8	0.24-0.30	1.4	1.5	0.0502	
2	AVSS 0.5	7/0.32	0.5629	1	0.24-0.30	1.6	1.7	0.0327	
3	AVSSf 0.5	19/0.19	0.5387	1	0.24-0.30	1.6	1.7	0.0346	
4	AVSSf 0.75	19/0.23	0.7895	1.2	0.24-0.30	1.8	1.9	0.0236	
5	AVSSf 1.25	37/0.21	1.282	1.5	0.24-0.30	2.1	2.2	0.0146	
6	AVSSf 2.0	37/0.26	1.964	1.8	0.32-0.40	2.6	2.7	0.0095	

### AVSS & AVSSf Cables As Per - JASO D 611-1994

			FINISHED	Conductor			
S. No	No. of Cond. Strands/ Strand Dia (n/d)	Calculated Crossectional Area (sq mm)	Bunched Conductor Dia (mm)	Vinyl Insulation Thickness (mm)	Standard OD (mm)	Maximum OD (mm)	Resistance at 20° C (Ohm/Mtr)
1	0.5	16/.20	0.5027	1.0	0.22	1.4	1.6
2	0.75	24/.20	0.754	1.2	0.24	1.7	1.9
3	1.0	32/.2	1.005	1.35	0.24	1.9	2.1
4	1.5	30/.26	1.592	1.70	0.24	2.2	2.4
5	2.5	50/.26	2.655	2.20	0.28	2.7	3.0
6	4.0	56/.30	3.9584	2.75	0.32	3.4	3.7
7	6.0	84/.30	5.9376	3.30	0.32	4.0	4.3









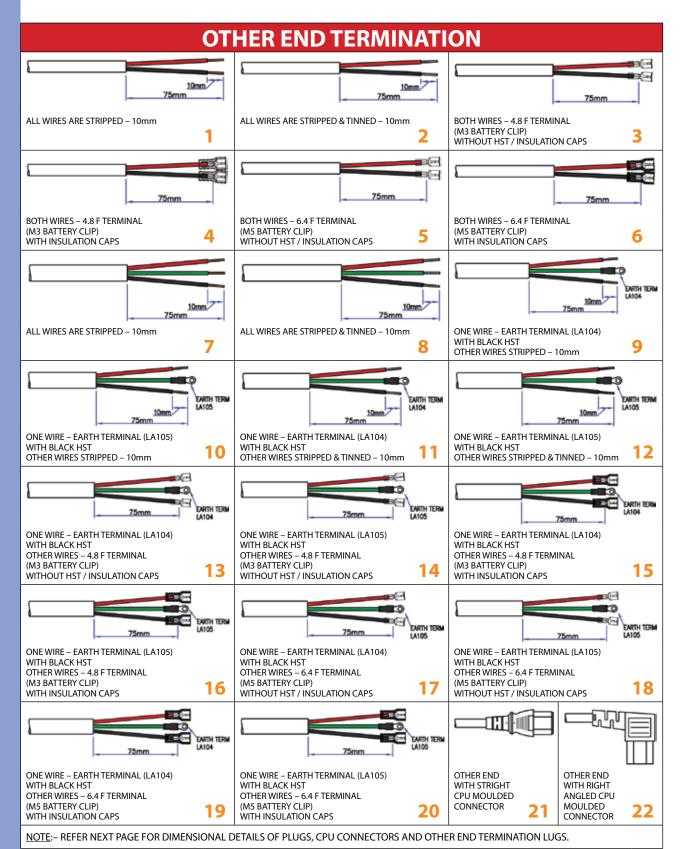








### POWER CORD PRODUCT RANGE



### **Example of Part Numbering:**

3 Pin Plug with Hollow Pins, Length 1.8 Meter, 3 Core ABC 0.75 Sq.mm Wire, Black Colour, Without Strain Relief and Other end all Wires Stripped & Tinned.

For above Power Cord, the Part No. is

PC E H — 3 4 B — 0 8

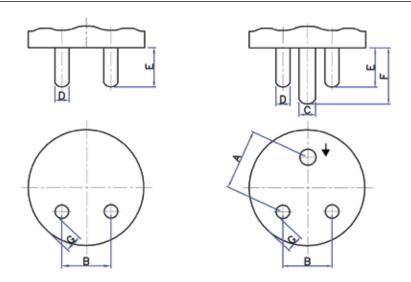
### **DIMENSIONAL DETAILS OF PLUGS, CPU CONNECTORS AND OTHER END TERMINATION LUGS**



DIMENSIONAL DETAILS OF 2/3 PIN PLUGS							
Notation	Plug Type - ( <mark>A,B,C</mark> ) 2 Pin 2.5A	Plug Type - ( <mark>D,E,F</mark> ) 3 Pin 6/10A*	Plug Type - (J) 3 Pin 16A				
A	-	28.6 ± 0.15					
В	19.10 ± 0.15	19.1 ± 0.15	25.4 ± 0.15				
D	16.50 ± 0.10*	19.1 ± 0.13	25.4 ± 0.13				
С	-	7.06 +0.025 / -0.050	8.71 +0.025 / -0.050				
D	5.08 +0.025 / -0.050	5.08 +0.025 / -0.050	7.06 + 0.025 / -0.050				
E	15.9 + 1.04 / -0.13	15.9 + 1.04 / -0.13	20.6 + 1.04 / -0.13				
F	-	20.6 +1.04 / -0.13	28.6 +1.04 / -0.13				
G Min	7.94	7.94	9.52				

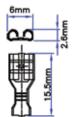
\*In 2.5A 2 pin power cord, pin gap of 16.5 (Dimension B) and 3 pin 10A power cord are not covered in BIS. Notes:

For shapes of Plugs, CPU Connector & Moulded Strain Relief / Grommet, Please see page no. 9.

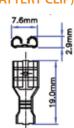


### **DIMENSIONAL DETAILS OF OTHER END TERMINATION LUGS**

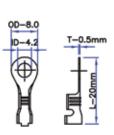




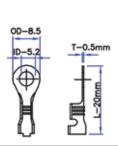
**6.4 F TERMINAL** (M5 BATTERY CLIP)



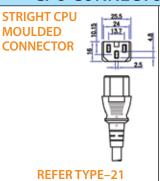
LA-104

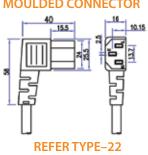


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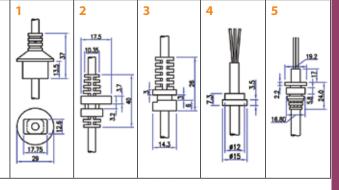


### **CPU CONNECTOR DIMENSIONS**





### STRAIN RELIEF (GROMMET) DIMENSIONS







### About Us

ITP Electronics Pvt Ltd is trusted by various OEM customers for a range of customized electrical and electro-magnetic components & sub-assemblies which include:

- Wires & Cables
- Wire harness
- Power cords
- Ferrite transformers and Coils
- Acoustic Components

Equipped with state-of-the – art CNC controlled machines and advanced Test Lab, the wire and cable plant is located in Haridwar around 250km north east of Delhi & can produce 150km per day of wires in various sizes & in single / multi core variants.

The wire harness plants located in Haridwar and Gurgaon produces wire harnesses involving about 20 millions of crimped connections every month & each one is produced to highest of quality standard.

Its wound components line has a capacity to produce 100K inductors and ferrite transformers per day. It operates from two plants located in Gurgaon (near New Delhi) and Haridwar.

Established in year 2001, ITP Electronics is a part of ITP group - a global manufacturing and distribution company with a wide product range spanning from electronic components, batteries, power supplies, solar products SMPS transformers, wire harnesses, wires and moulded Plug cords.

### **Diverse Product Range**

Since its inception, ITP Electronics an ISO 9001:2015 company has always produced quality products be it BIS certified range of wires or fine pitch connector based harnesses or special connector harnesses such as D-sub, USB or any other connector. Most of the connectors used are ROHS and have UL approvals. The Moulded plug cords range and battery cables cater to diverse needs of different customers.

Wound components line produces EE/EI/EER/ETD/EFD/PQ/Drum coil/RM/Rod Core/UU/UT series customised inductors and transformers as per customer requirements.

### **Excellence in Manufacturing**

Equipped with CNC controlled extrusion and coiling machines along with on line spark testers and advanced test labs for its wire plant along with fully automatic Kodera machines, using which the wires are sized & crimped and tinned accurately with very high productivity levels. The semi automatic lines consisting of high accuracy sizing machines and crimping machines also produce large quantity of crimped connections every day. The moulded cords produced In-house provide a complete solution to the needs of various appliance and equipment manufacturers. The reliable process design of all the manufacturing lines ensure consistent quality. The high yield assembly lines are equipped to handle harnesses of any size, as small as 30mm to as big as 10 meters.

The wound components lines have 5 multi-spindle machines and automatic tinning machines to deliver quality products made as per customer's design.

### Solutions for Various Industries

ITP Electronics through its wide and complete product range has customers from Consumer electronics (TV/Audio-Video), Home appliances(Washing machines, MWO, Food Processors, Water and Air purifiers), Power Conditioning (UPS, Inverter, Stabilizer), Air Conditioning, Telecom, IT, Automotive, Medical and Scientific Instrumentation and Lighting industries.

### ITP Team

The highly motivated team at ITP which is currently 250 people strong - is focused on providing more efficient, better quality and cost effective solutions to its customers.



**Unit 1:** 27, Electronic City, Sector-18, Udyog Vihar, Gurugram (Haryana) - 122016 Tel: +91-124-4013646, 4013647

Unit 2: Plot No. 8, Sector-3, IIE, SIDCUL Haridwar - 249 403 Uttarakhand (India) Tel: +91-1334-230818

E-mail: sales.elec@itpindia.in Website: www.itpelectronics.in CIN: U74899DL1995PTC067131







**Our Team** 







**High Yield Machinery** 



**Extruder** 







**Assembly Line**